



Mod. ACE HM800

Horizontal machining center with pallet changer

Ref. nr. 2671

Year of manufacturing: 2002

Year of installation: 2003



The following data are indicative and we invite you to check them during your pleasant visit to our warehouse

CNC:		
Control	FANUC 18i-MB	
Spindle:		
Taper toolholders	ISO	50 (Din 69871)
Speed rotation	rpm/min	20-6000
Power AC motor (cont./30min.)	KW	22/26
Strokes:		
X-Axis	mm	1250
Y-Axis	mm	1000
Z-Axis	mm	1000
Axis feed:		
Rapid axis feed X/Y/Z	m/min	24/24/24
Table:		
Table dimensions	mm	800X800
Pallet changer:		
Pallet indexing	°	1
Number of pallets	nr°	2
Max. loadable piece dimension	mm	∅1310xH1200xKg 1600
ATC:		
Tool magazine capacity, places	nr.	60
Max. tool dimension (∅xL)	mm	(135/250)x500
Max. tool weight	Kg	25
Machine dimensions:		
Dimensions and weight	L7060 W4270 H3330 KG21000	
Accessories:		
Chip conveyor, High pressure refrigeration system through the spindle line		