

DOOSAN

Mod. ACE-VM640

3-Axis vertical machining center

Ref. nr. 2243

Year of manufacturing: 2007

Year of installation: 2008



The following data are indicative and we invite you to check them during your pleasant visit to our warehouse

CNC:

Control Fanuc 21i-MB

Capacity:

Distance Spindle center - column mm 675

Distance taper - table plan mm 150-775

Spindle:

Rotation spindle speed Rpm 60-12000

Power spindle motor (S6-40%) kW 22/26

Spindle nose ISO 40 BT

Strokes:

X/Y/Z - Axis mm 1300/650/625

Axis feed:

Rapid axis feed X/Y/Z m/min 24/24/20

Table:

Table dimensions mm 1400X650

Max weight allowed on the table Kg 1000

Automatic tool change:

Tool magazine capacity, places nr. 30

Max. tool dimension (ØxL) mm 90/150X300

Max. tool weight Kg 8

Machine dimensions:

Weight Kg 8500

Dimensions mm. L 4200 W 3200 H 3150

Accessories:

Remote electronic handwheel, chip conveyor belt

Automatic high pressure refrigeration system through the spindle line