

**DOOSAN**

**Mod. HM1250**

Horizontal machining center with pallet changer

Ref. nr. 2796

Year of constr: 2008

Year of installation: 2009



*The data shown are indicative and can be verified by you during your pleasant visit to our warehouses.*

<b>CNC:</b>	FANUC 31i-MA	
<b>Spindle:</b>		
Taper toolholders	ISO	50
Spindle speed rotation	Rpm	20-6000
Spindle motor power (cont. / 30min.)	KW	22/26
<b>Spindle:</b>		
<b>Strokes:</b>		
X axis stroke	mm	2100
Y axis stroke	mm	1500
Z axis stroke	mm	1500
Distance spindle center - pallet plane	mm	50-1550
Distance spindle center - pallet center	mm	285(385)-1785
<b>Axis feed:</b>		
X/Y/Z axis	m/min	24/24/24
<b>Table:</b>		
Table dimensions	mm	1250X12500
<b>Pallet Changer</b>		
Pallet indexing	°	1
Pallet number	No.	2
Max. loadable piece dimensions	Kg	3000Kg Ø2000xH1725
<b>Automatic tool changer:</b>		
Tool magazine capacity, places	No.	120
Max. tool size (ØxL)	mm	(130/300)x650
Max. tool weight	Kg	25
<b>Weights:</b>		
Sizes	Kg	31500
<b>Machine accessories:</b>		
Chip conveyor, high pressure coolant system through spindle (70 bar), presetting tool probe, Ren. MP60 probe, tool life management, total auto shutdown and 512MB data server.		