



## Mod. Puma 2500LSY

5-axis CNC lathe with counter spindle,  
driven tools and Y-axis

Ref. no. 2080

Year of construction: 2002

Year of installation: 2002



The data shown are indicative and can be verified by  
you during your pleasant visit to our warehouses

<b>CNC:</b>		
Model		Fanuc 18i-TB
<b>Capacity:</b>		
Max diameter / turning length	mm	330/750
Max turning from spindle bar/ counter spindle	mm	76/34
Diameter chuck/ counter spindle	mm	254/169
<b>Spindle:</b>		
Spindle / counter spindle speed rotation	Rpm	3500/6000
PW spindle / counter spindle motor (cont./ 30 min)	kW	15-22/5,5-7,5
spindle / counter spindle nose	ASA	8/5
<b>Strokes:</b>		
X/Z/B axis	mm	250/830/830
Y axis	mm	+/-50
<b>Axis feed:</b>		
X/Z/B axis	m/min	20/24/20
Y axis	m/min	7,5
<b>Turret</b>		
Turret tools	no	12 (BMT 55)
Tools dimensions	mm	25X25 Diametro 40
Driven places	no	12
Driven tools speed rotation	Rpm	6000
Max driven tools power	kW	3,7
<b>Machine accessories :</b>		
Chip conveyor, hand pick up piece		
No.1 Kitagawa HS10 self centering and Kitagawa HS06 self-centering ,nr°2 driven tools (1 axial 1 radial)		
<b>Weights and dimensions:</b>		
Weight	Kg	5400
Machine dimensions	L2 mm	L4500 W 1700 H2100